

Model 1200BH Bag Guide

Bag Specifications:

- Inner bag width range is 11.5" to 24" (292-610 mm) wide for the 1200, and 13" to 24" (330-610 mm) wide for the 1800, flat tube or gusseted, gusset not included.
- Bag length range is 17" to 40" (432-1016 mm) long. 20" to 40" (508-1016 mm) for PBOM bags.
- Maximum gusset size is 6" (152 mm), i.e. 3" maximum tuck depth.
- Pouch bags must have pouch positioned in center area of bag at least 4" from empty bag top.
- A minimum of 7" (178 mm) of freeboard from top of product to top of bag.
- 2" (51 mm) maximum bag tails on sewn bags.
- 3" (76 mm) minimum spacing of side seam to bag edge.
- 2" (51 mm) maximum flap fold over for all PBOM (Pinch Bottom Open Mouth) bags.
- ½" (13 mm) maximum bag top offset for poly and laminated poly woven bag top.
- ¼" (6 mm) maximum bag to bag length variance.
- Top 1" (25 mm) of multi-wall bags must be ply-pasted to reduce possibility of separation.
- Bags perforations must be located a minimum of 3" (76 mm) from the edge of the bag.
- Any bag punches must be completely punched out or have the cut out piece attached to the bag so there is no loose material to accumulate in the bagging machine.



Bag handling/bag condition requirements:

- Empty bags must be flat and must be packaged so that wrinkles are not introduced.
- Bags sticking together will cause feed issues. Bags will need to be fanned/conditioned by the operator prior to stacking on the bagging machine.
- Bags must open freely.
- Satchel bags must be run "satchel up".
- Bags with pre-attached handles require testing.
- Bag stack up to 6" for level stack. Bottom gussets, handles, pouches, or other features may limit bag stack height.
- Paper bags must be strong enough to not tear during bag opening.
- Bag samples of all bags to be run are required for review prior to order acceptance.
- A minimum of fifty customer bags are requested of each size/type for equipment checkout.

See bag specification drawing on following page.